Rockwell- Collins | SERVICE INFORMATION LETTER

Collins Telecommunications Products Division/Rockwell International

KWM-380 TRANSCEIVER (622-5093-001, -101) HF-380 TRANSCEIVER (622-3580-001, -101)

SERVICE INFORMATION LETTER 1-88

PRODUCT IMPROVEMENT RECEIVER-EXCITER CIRCUIT CARD A3 (638-6908-002)

PURPOSE:

To prevent receiver front end filter select diodes A3CR800 thru CR807 from being damaged or blown by T/R relay A2A2Kl switching transients or large voltage spikes produced at the receive input.

EQUIPMENT	APPLIES TO SERIAL NUMBER	PRODUCTION CUT-IN SERIAL NUMBER
KWM-380		
622-5093-001, -101	All units	NONE
HF-380		
622-3580-001, -101	All units	1311

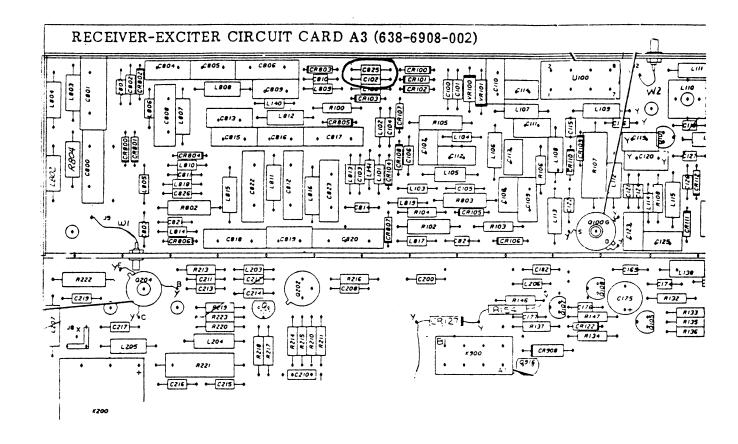
SYMPTOM:

Loss-of or degraded receive signals over that portion of the HF spectrum covered by one or more of the selectable receive front end filters.

SOLUTION:

Electrically move the receiver front end limiter circuit ahead of the selectable receive high-pass filters and steering diodes.

- 1. Remove dust cover to gain access to the A3 Receiver/Exciter circuit card on bottom of chassis.
- 2. Remove shield cover over receiver front-end circuitry.
- 3. Remove capacitor Cl02 and discard.
- 4. Remove right lead of C285 from circuit board and solder into left hole of former C102. Reposition C285 if necessary. Be careful not to push lead or solder through hole too far or a short could occur to the RF shield on the underside of board.
- 5. Add a piece of #30 insulated bus wire from right hole where C285 was removed to the top of C802. Place bus on circuit board along edge of shield.
- 6. Replace covers after checking receiver for proper operation.



CIRCUIT BOARD AFTER CHANGES

