

KWM-380 TRANSCEIVER (622-5093-001, -101)
HF-380 TRANSCEIVER (622-3580-001, -101)4515-1 also
Done JMS**SERVICE INFORMATION LETTER 2-88****PRODUCT IMPROVEMENT****PURPOSE:**

To improve the upper angle viewing of display A10A1

EQUIPMENT	APPLIES TO SERIAL NUMBER	PRODUCTION CUT-IN SERIAL NUMBER
KWM-380 622-5093-001, -101	All units	NONE
HF-380 622-3580-001, -101	All units	

SYMPTOM:

Top of digits on digital display not visible when viewed from above radio.

SOLUTION:

Move the display board forward 1/8 inch by changing length of display mounting posts.

1. Remove the dust cover to give access to the display assembly.
2. Unplug the cable from the display.
3. Remove the three screws that mount the display board and set the display aside.
4. Remove the display lens by removing the three screws that hold the lens on the radio. The center screw is self-tapping and the outer screws have nuts on the rear of the front panel.
5. Replace the three hex posts that mount the display with 3/8 inch posts (Collins part # 540-9037-003) using the existing hardware.
6. Mount the display board being careful not to short it against the lug on the 5 volt Regulator. It may be necessary to bend this lug down slightly. Plug the cable back onto the display.
7. Replace the display lens and the dust cover after checking the display for proper operation.